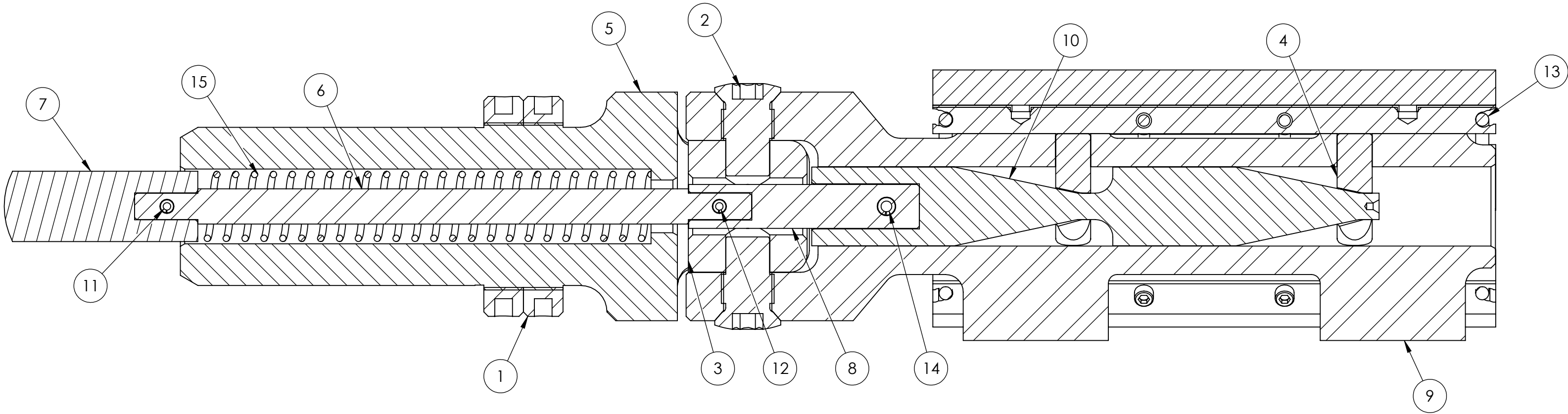
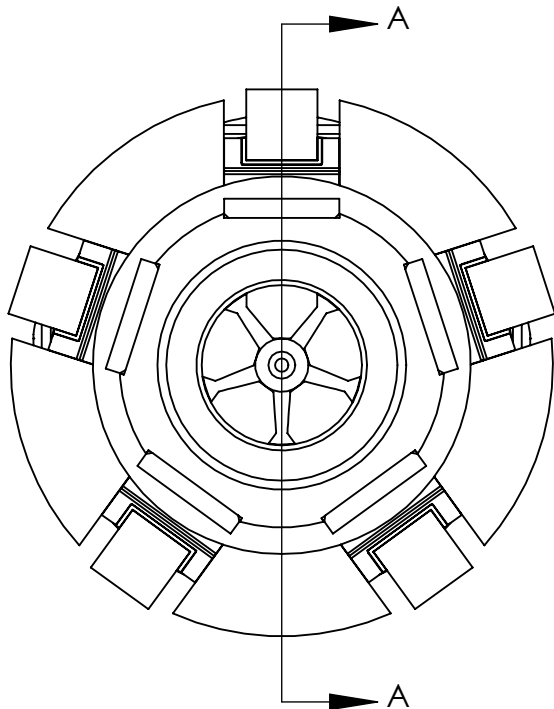
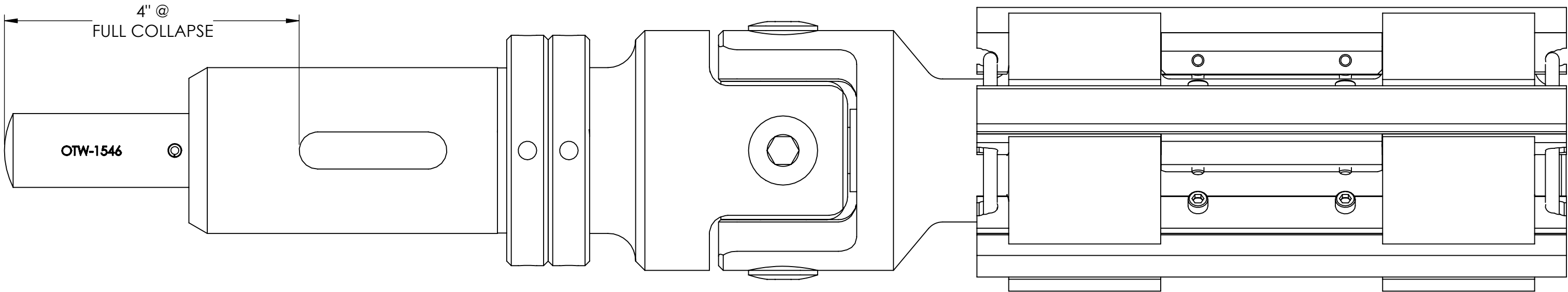


PART #	DESCRIPTION	RANGE (in)	RANGE (mm)	QTY
1250	STONEHOLDER, FB 0.375	3.91-4.08	99.3-103.6	5
1251	STONEHOLDER, FB 0.500	4.16-4.32	105.7-109.7	5
1252	STONEHOLDER, FB 0.625	4.41-4.57	112.0-116.1	5
1253	STONEHOLDER, FB 0.750	4.66-4.80	118.3-122.0	5
1254	STONEHOLDER, 0.875	4.91-5.07	124.6-5.07	5
ABR9	ABRASIVE 1/2 x 1/2 x 8 MTD			5

ITEM #	PART #	DESCRIPTION	QTY.
1	1215	Nut, Ring 2.250	2
2	1216	Drivescrew 3/4-16	4
3	1221	Block, Universal 1.875	1
4	1522	PIN, EXPANDER .498 X .847 LG	10
5	1532	SHANK, DRIVE, 2.250	1
6	1541	ROD, CONE 0.37 x 8.77	1
7	1546	CAP, CONE ROD 1.00	1
8	2271	Link, Cone Rod	1
9	2274	BODY, HONE 04.000 FLANGE	1
10	2278	CONE 12°	1
11	100015	PIN, SPRING, 3/16 X 3/4	1
12	100072	PIN, SPRING, 3/16 X 5/8	1
13	100108	Spring, Garter 3/16x12	2
14	100163	PIN, SPRING 1/4 X 1	1
15	Pre-Load - 6.44	Spring, Feed Rod	1



SECTION A-A



B	UPDATED RANGES	3/6/2017	TEH	1071
A	REDRAWN INTO SOLIDWORKS	8/11/2015	TEH	N/A
REV.	DESCRIPTION	DATE	BY	ECR
REVISIONS				

THIRD
ANGLE
PROJECTION

PROPRIETARY AND CONFIDENTIAL
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DRAWING IS THE SOLE PROPERTY OF
OHIO TOOL WORKS. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
OHIO TOOL WORKS IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
FRACTIONAL ± 1/16
ANGULAR: ± 1°
.X ± .03
.XX ± .02

HEAT TREAT:

MATERIAL

FINISH

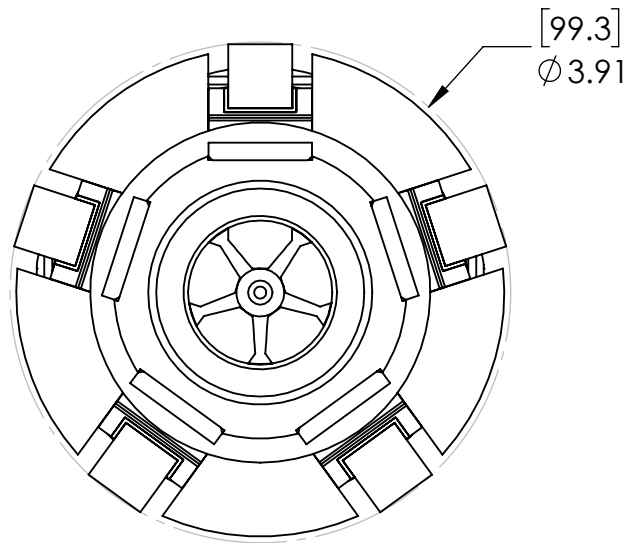
DO NOT SCALE DRAWING

DRAWN	JPH	12/18/08
CHECKED		
ENG APPR.		
MFG APPR.		
USED ON:		
COMMENTS:		

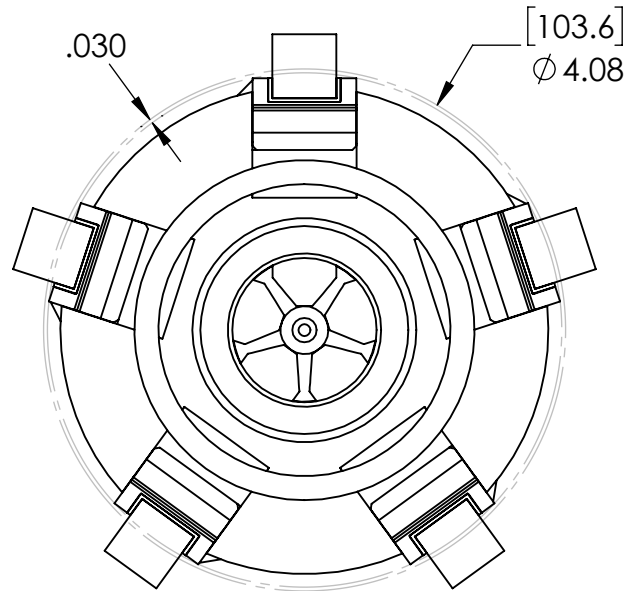
OHIO TOOL WORKS CORP.
ASHLAND, OHIO USA

TITLE:
**TOOL, HONE 04.000,
2.250 SHANK**

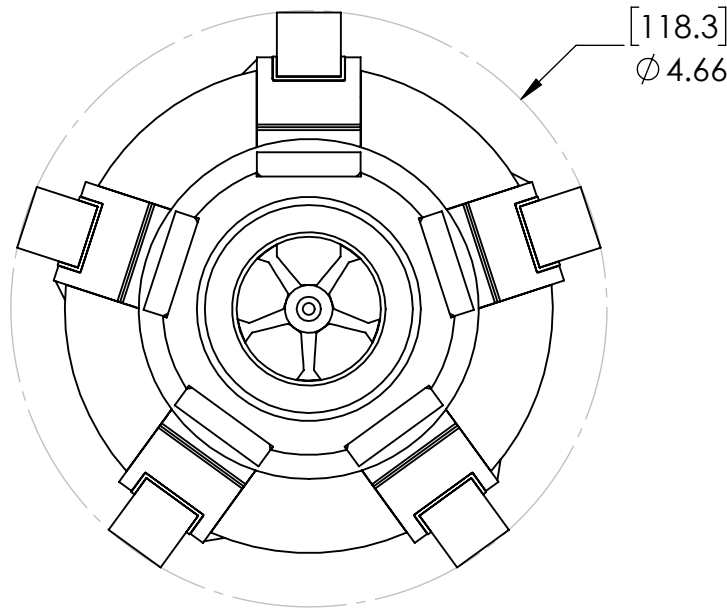
SIZE	DWG. NO.	REV
C	1363	B
SCALE: N/A WEIGHT: N/A		SHEET 1 OF 2



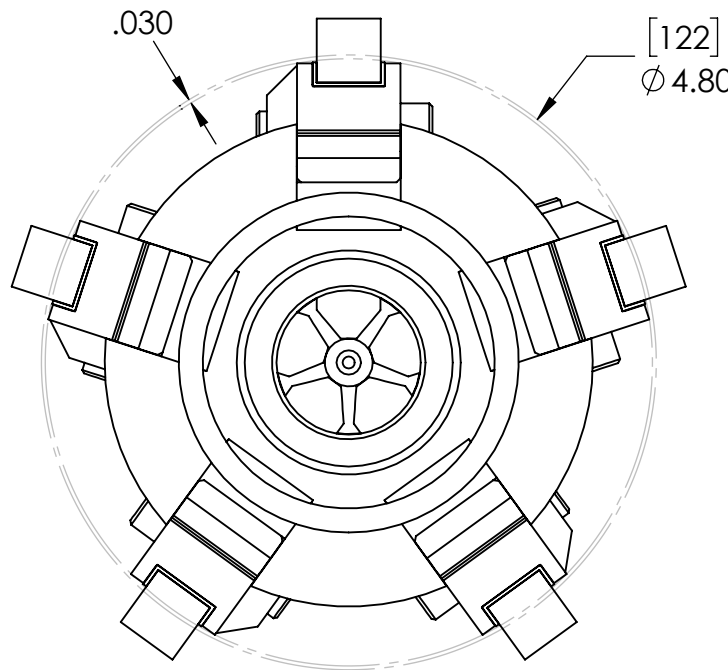
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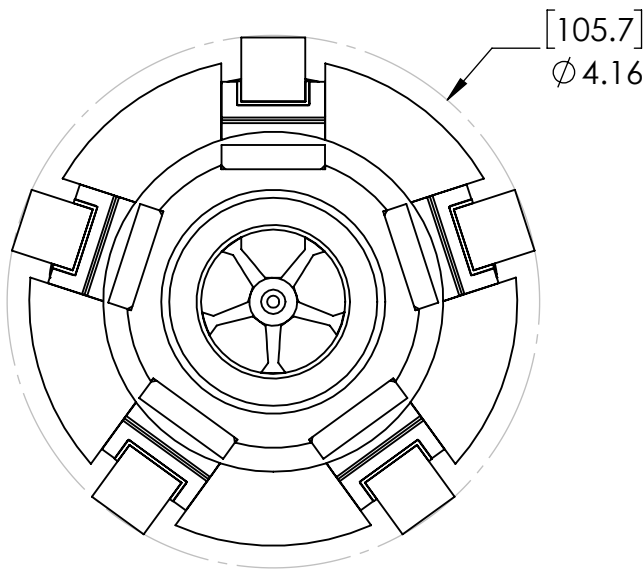
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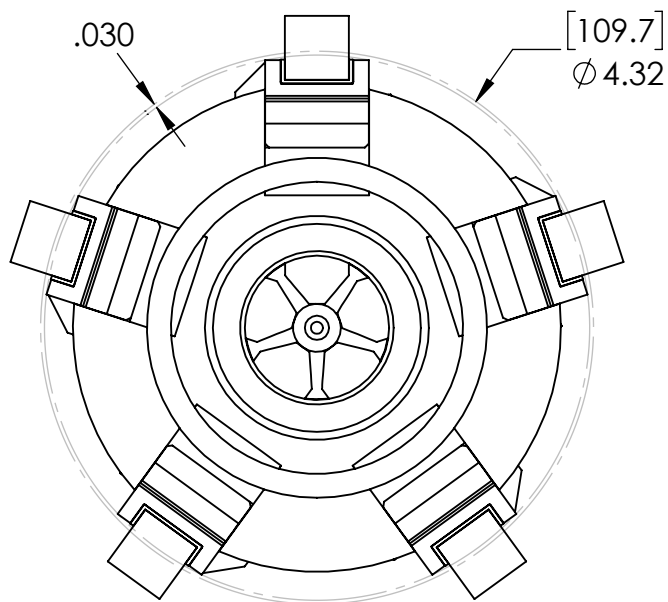
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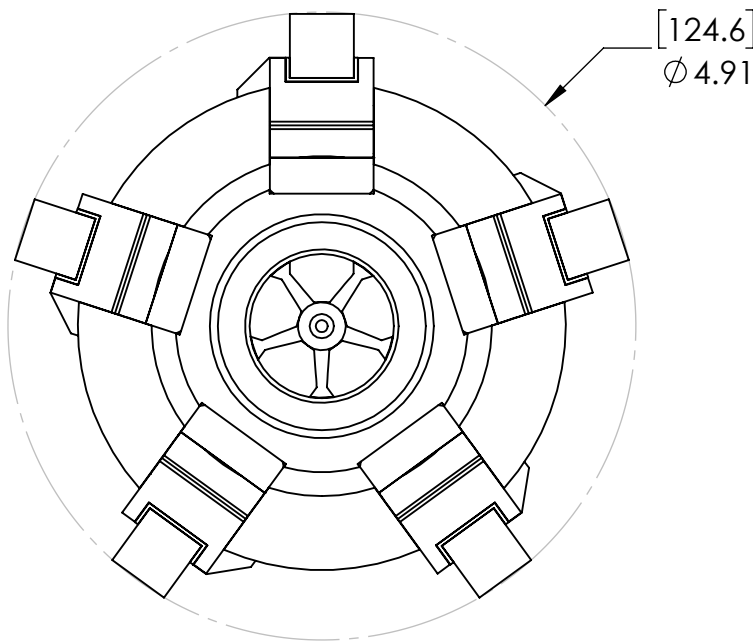
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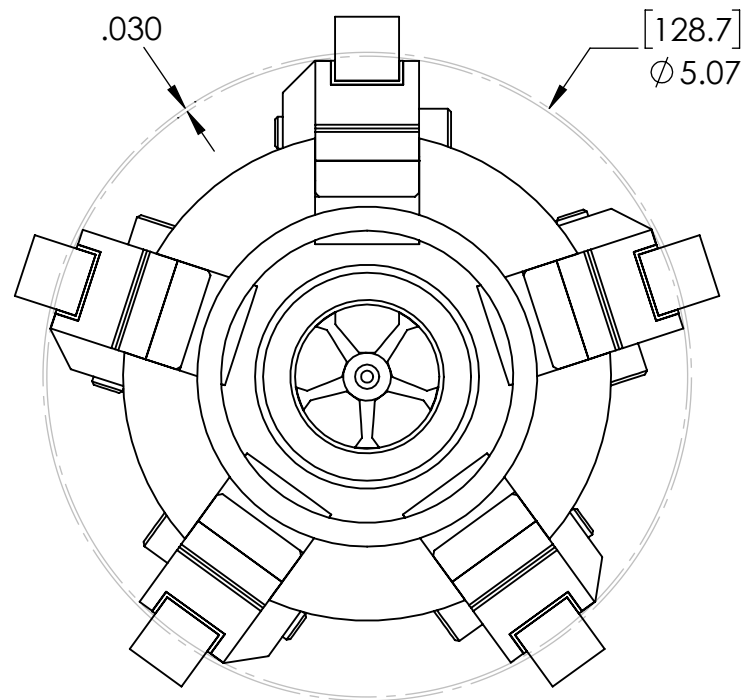
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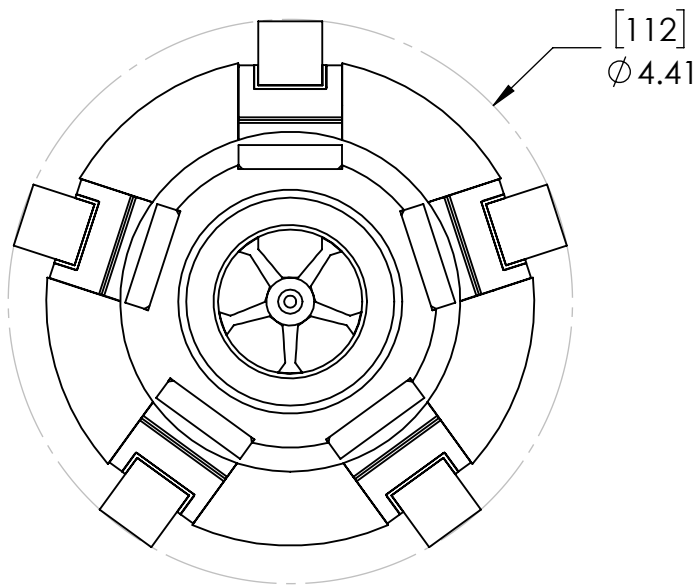
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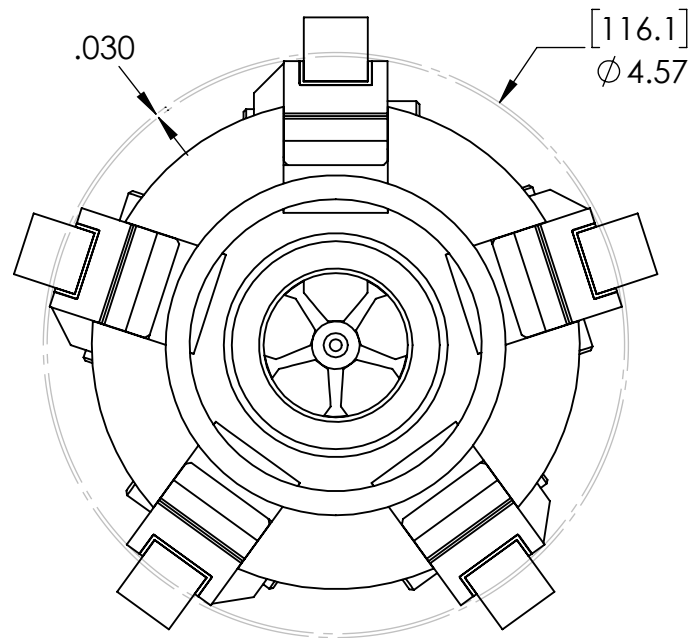
1254 COLLAPSE



1254 EXPAND



1252 COLLAPSE



1252 EXPAND

THIRD ANGLE PROJECTION

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ± 1/16 ANGULAR: ±1° .X ±.03 .XX ±.02	DRAWN	JPH	12/18/08	OHIO TOOL WORKS CORP. ASHLAND, OHIO USA	
	CHECKED			TITLE:	
	ENG APPR.			TOOL, HONE 04.000, 2.250 SHANK	
	MFG APPR.			SIZE DWG. NO. REV	
	USED ON:			C 1363 B	
HEAT TREAT:	COMMENTS:			SCALE: N/A	WEIGHT: N/A
MATERIAL:				SHEET 2 OF 2	
FINISH:					
DO NOT SCALE DRAWING					