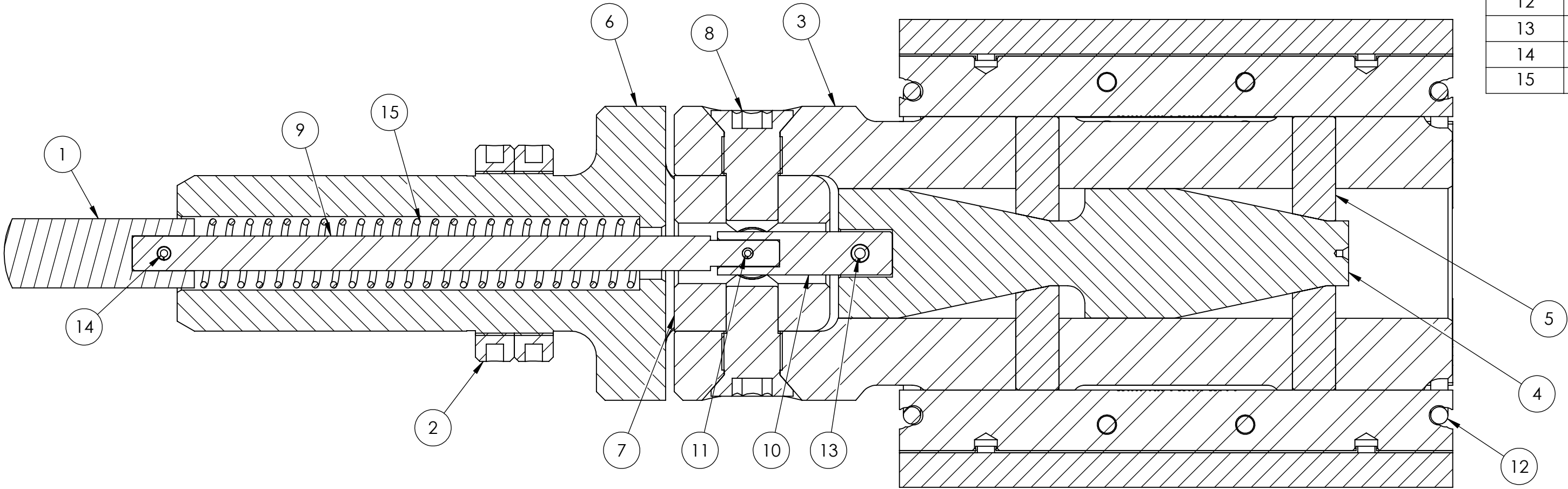
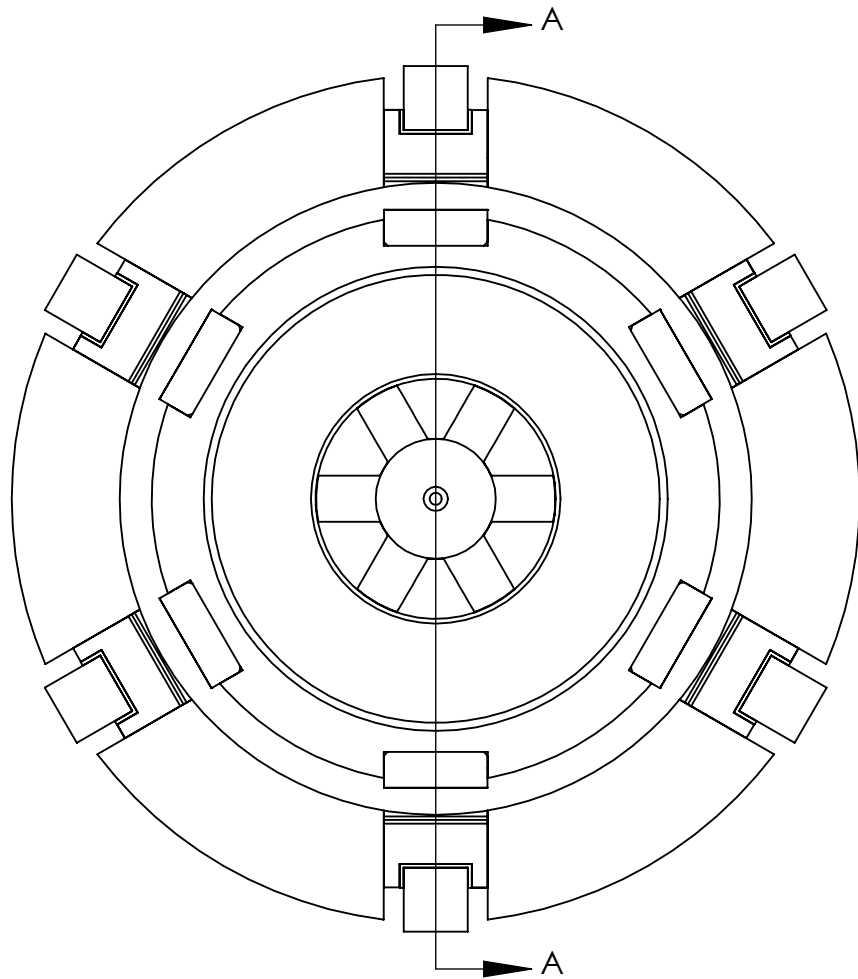
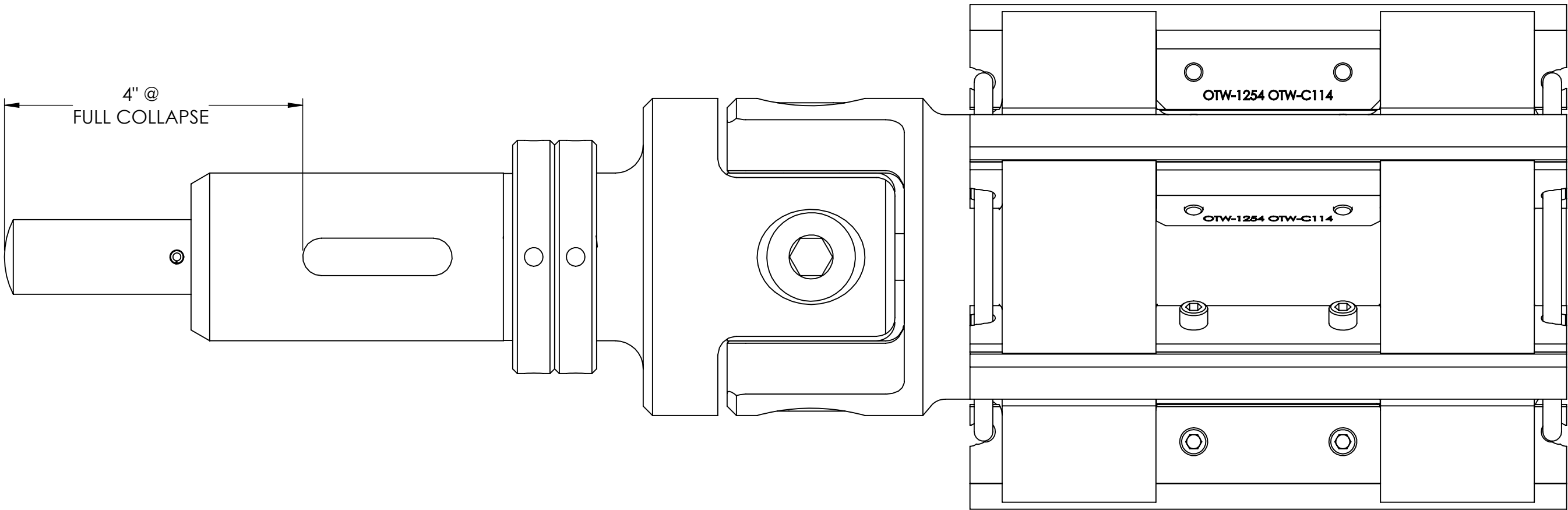


PART #	DESCRIPTION	RANGE (in)	RANGE (mm)	QTY
1254	STONEHOLDER, FB 0.875	6.78-7.12	172.3-180.8	6
1255	STONEHOLDER, FB 1.000	7.03-7.37	178.6-187.3	6
1256	STONEHOLDER, FB 1.125	7.28-7.62	184.9-193.6	6
1257	STONEHOLDER, FB 1.250	7.53-7.86	191.3-199.7	6
1258	STONEHOLDER, FB 1.375	7.78-8.11	197.6-205.9	6
ABR9	ABRASIVE 1/2 x 1/2 x8 MTD			6

ITEM #	PART #	DESCRIPTION	Default/ QTY.
1	1113	Cap, Cone Rod 1.00	1
2	1215	Nut, Ring 2.250	2
3	1514	BODY, HONE 07.000 FLANGE	1
4	1521	CONE, 12 °	1
5	1525	PIN, EXPANDER .622 x 1.508 LG	12
6	1535	Shank, Drive 2.250	1
7	1539	Block, Universal 2.250	1
8	1540	Drivescrew, 7/8-14	4
9	1542	Rod, Cone 0.50 x 9.36	1
10	1544	LINK, CONE ROD .62 X 2.53	1
11	100065	PIN, SPRING 5/32 X 5/8	1
12	100109	Spring, Garter 1/4x12	2
13	100273	PIN, SPRING, 1/4 X 1-1/2	1
14	100333	PIN, SPRING, 3/16 x 7/8	1
15	1943	Spring, Feed Rod	1



SECTION A-A

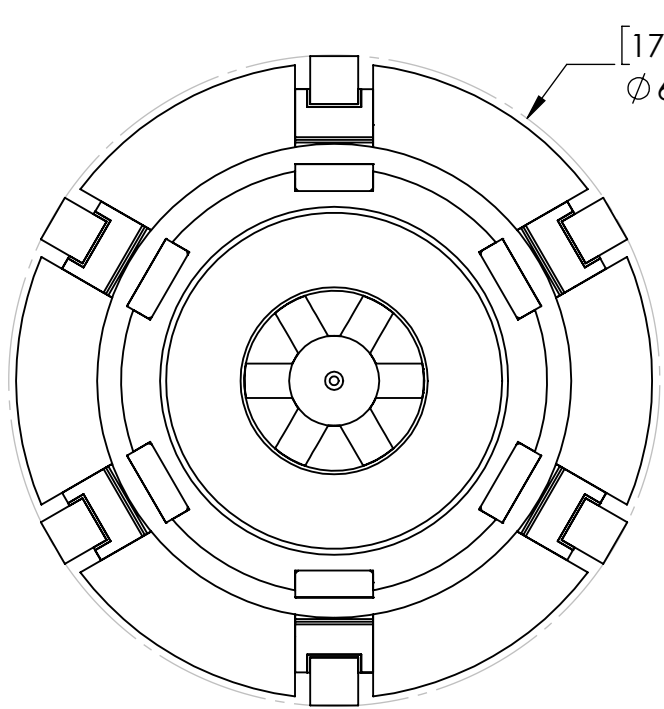


B	UPDATED RANGES	3/13/2017	TEH	1079
A	REDRAWN INTO SOLIDWORKSB3	8/13/2015	TEH	N/A
REV.	DESCRIPTION	DATE	BY	ECR
REVISIONS				

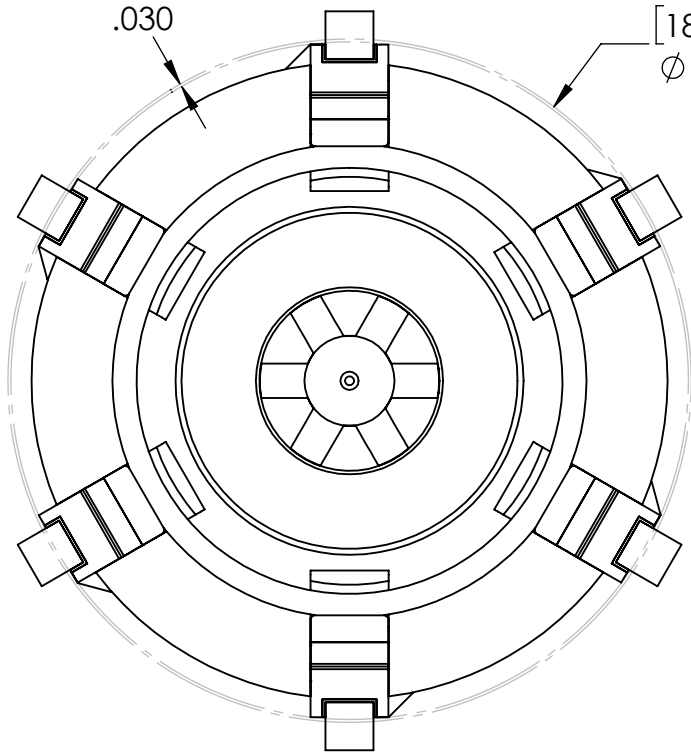
THIRD
ANGLE
PROJECTION

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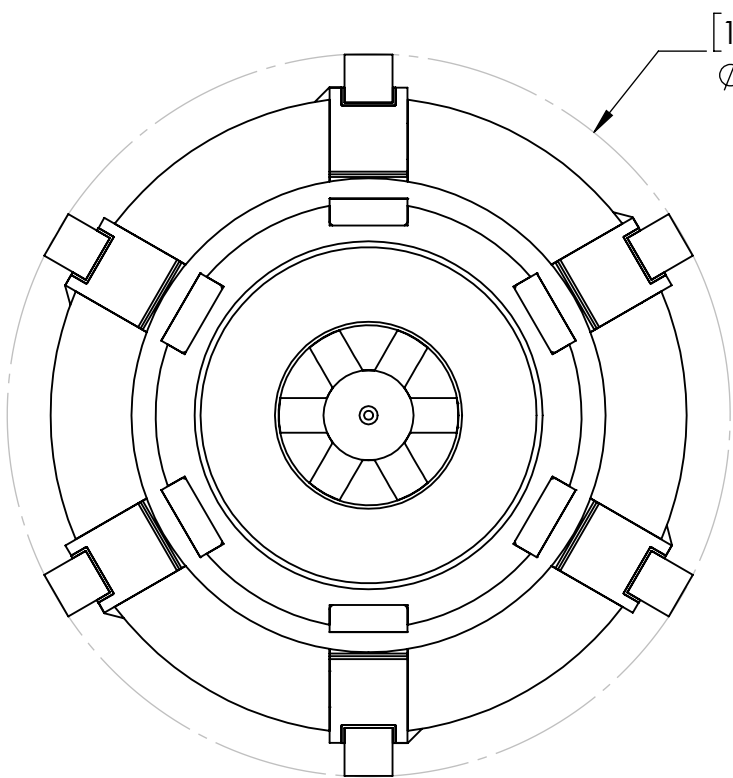
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ± 1/16 ANGULAR: ±1 .X ±.03 .XX ±.02		NAME	DATE	OHIO TOOL WORKS CORP. ASHLAND, OHIO USA TITLE: TOOL, HONE 07.000, 2.250 SHANK	
DRAWN	JPH	1/14/09			
CHECKED					
ENG APPR.					
MFG APPR.				SIZE DWG. NO. REV C 1402 B SCALE: N/A/WEIGHT: N/A SHEET 1 OF 2	
USED ON:					
COMMENTS:					
HEAT TREAT:					
MATERIAL					
FINISH					
DO NOT SCALE DRAWING					



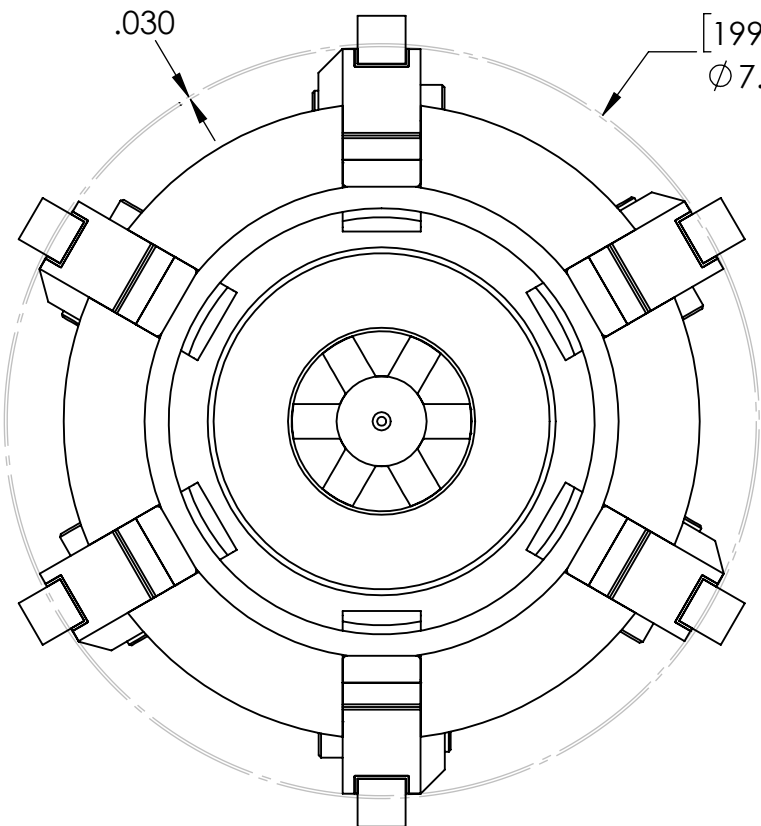
1254 COLLAPSE



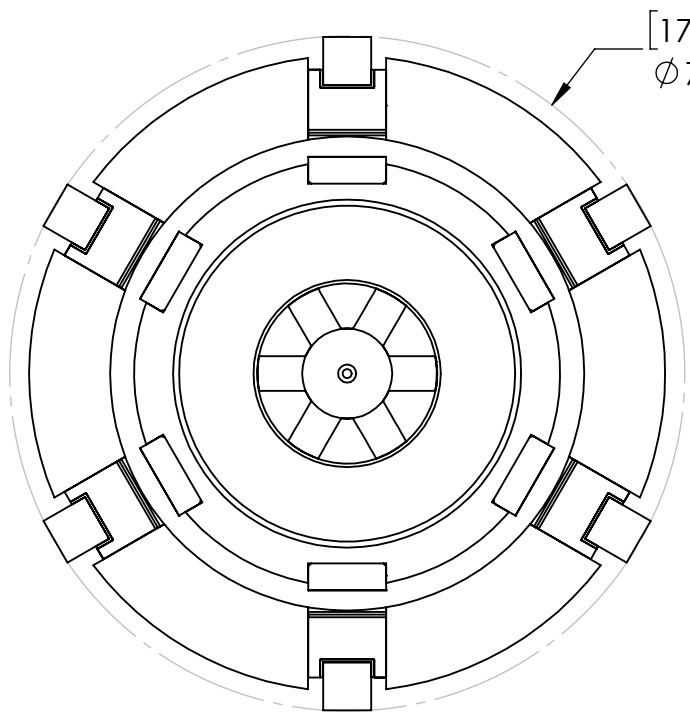
1254 EXPAND



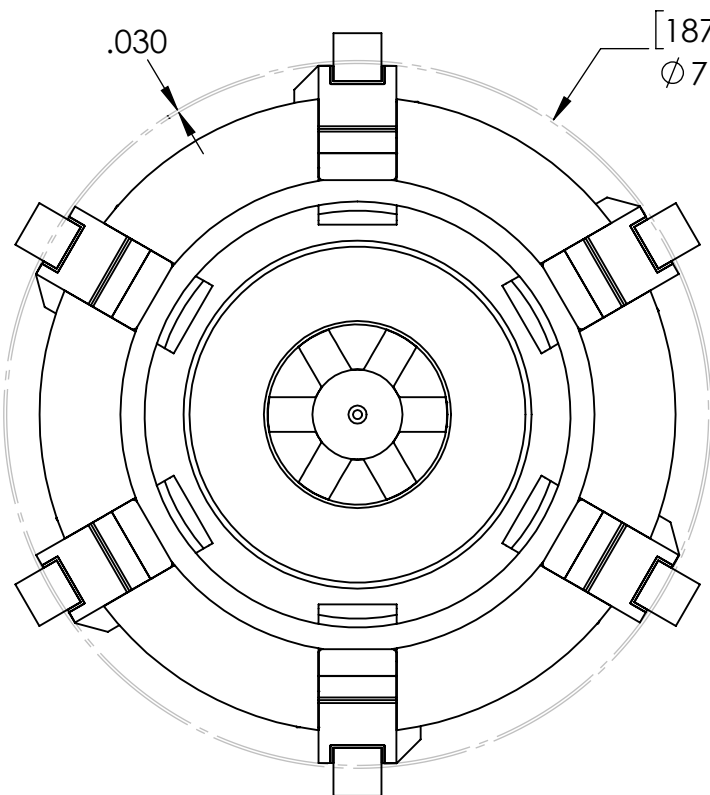
1257 COLLAPSE



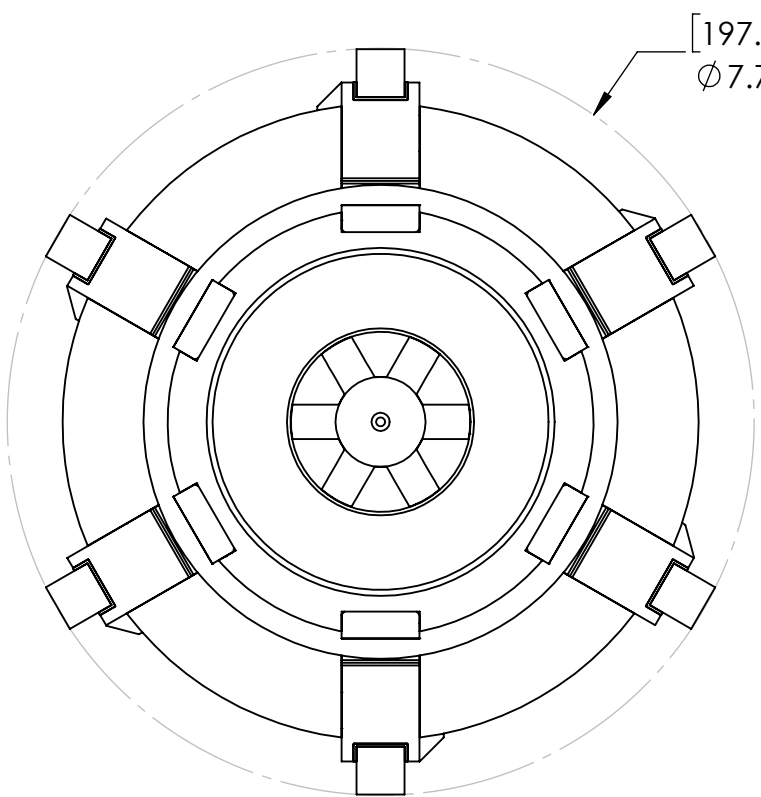
1257 EXPAND



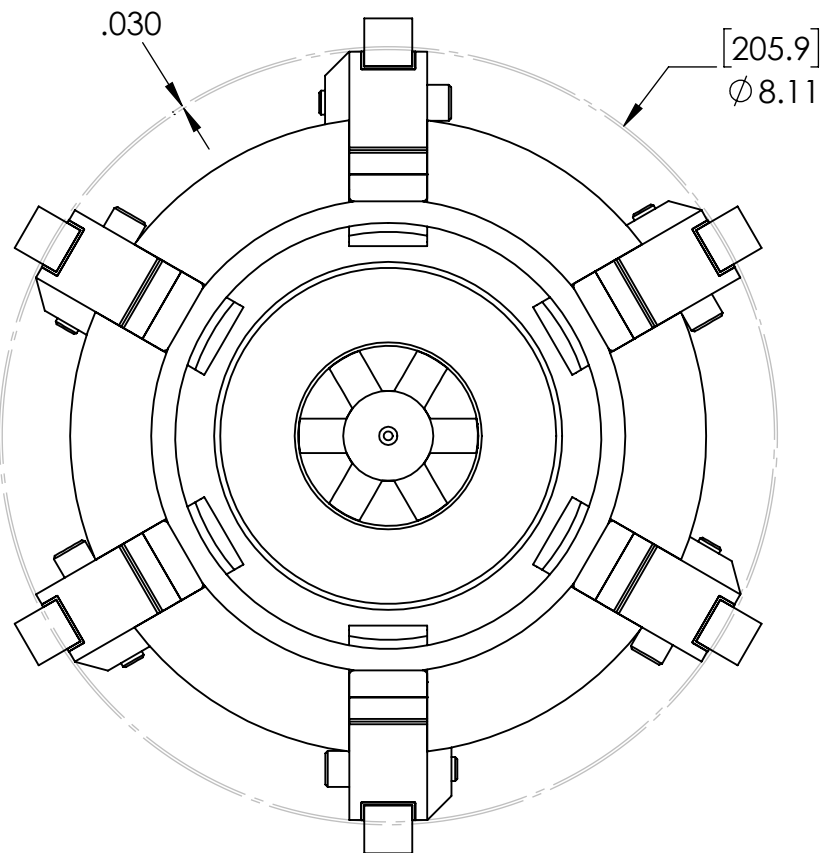
1255 COLLAPSE



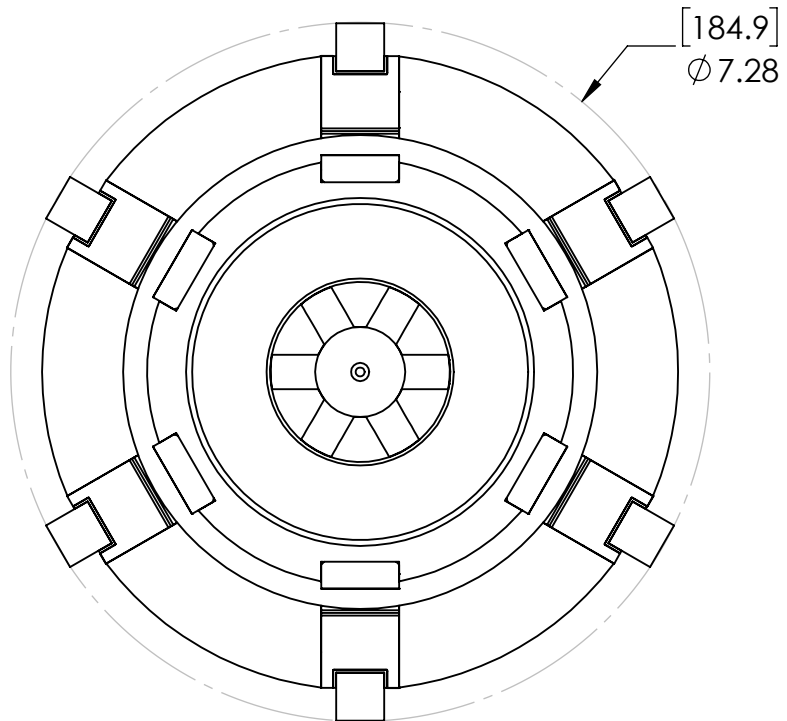
1255 EXPAND



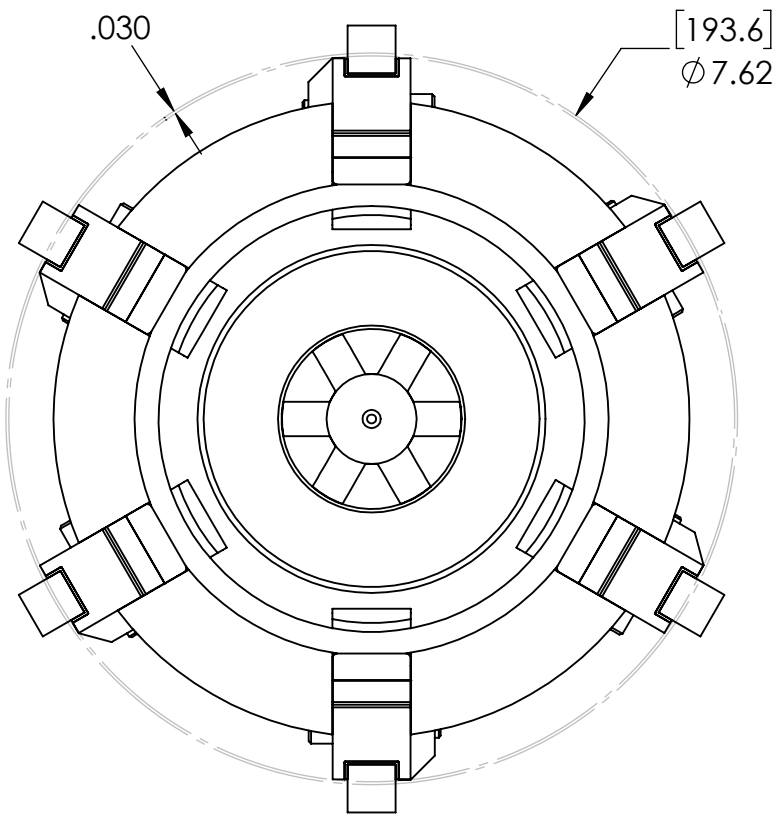
1258 COLLAPSE



1258 EXPAND



1256 COLLAPSE



1256 EXPAND

THIRD
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DIMENSIONS ARE IN INCHES
FRACTIONAL: $\pm 1/16$
ANGULAR: $\pm 1^\circ$
.X $\pm .03$
.XX $\pm .02$

HEAT TREAT:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPH	1/14/09
CHECKED		
ENG APPR.		
MFG APPR.		
USED ON:		
COMMENTS:		

OHIO TOOL WORKS CORP.
ASHLAND, OHIO USA

TITLE:

TOOL, HONE 07.000,
2.250 SHANK

SIZE DWG. NO.

C

1402

REV

B

SCALE: N/A WEIGHT: N/A SHEET 2 OF 2