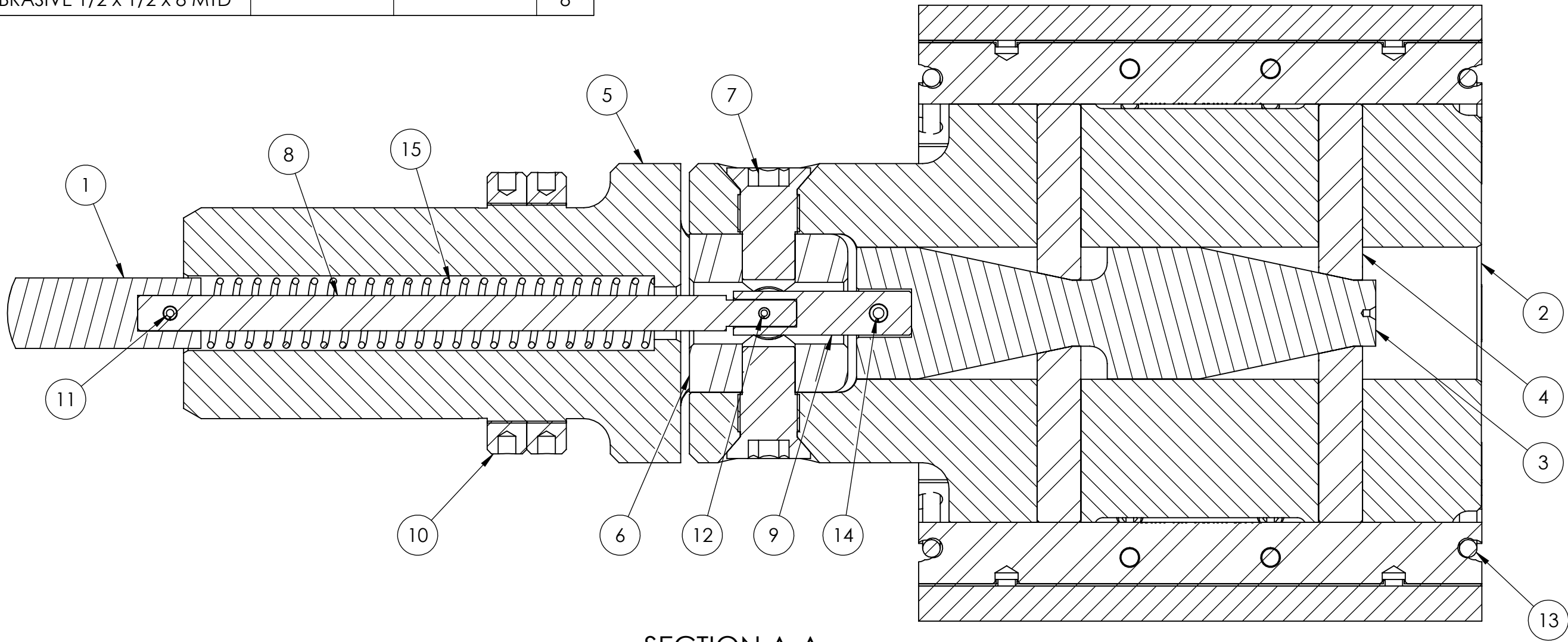
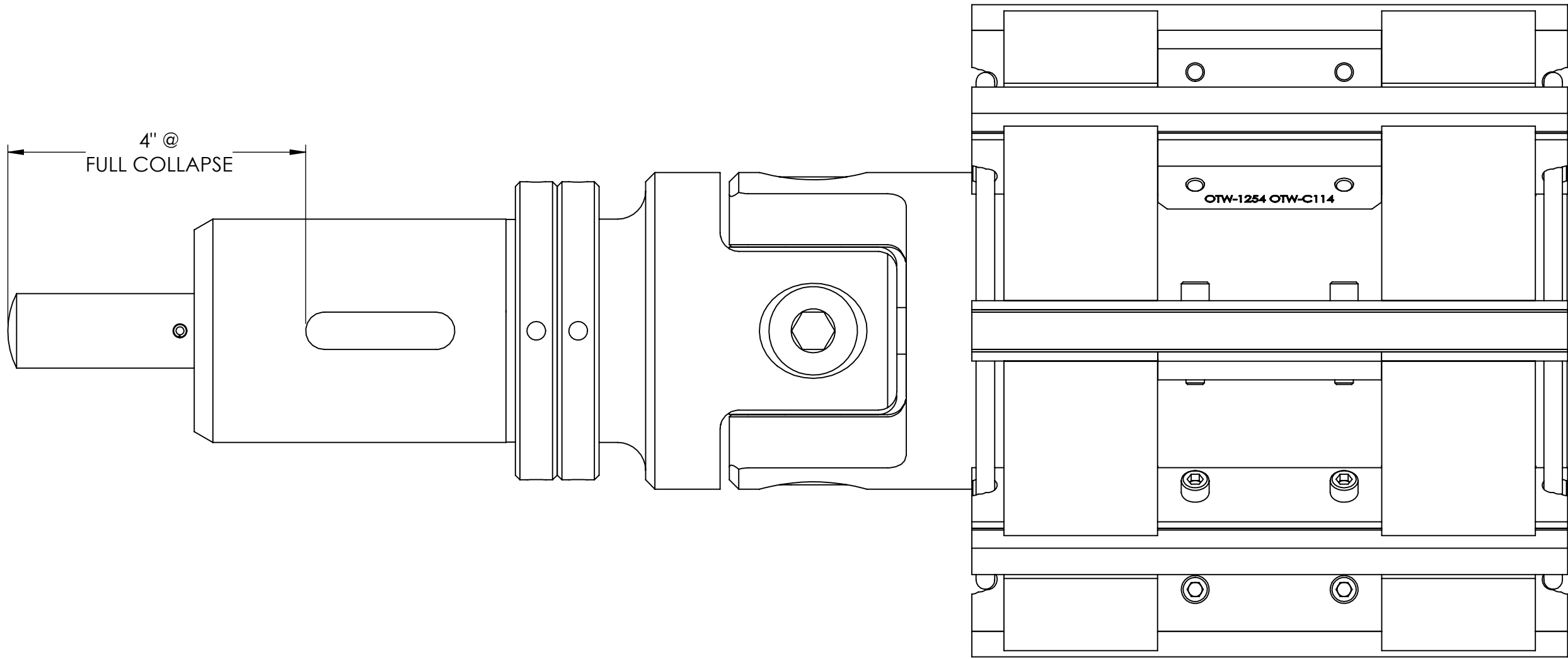


PART #	DESCRIPTION	RANGE (in)	RANGE (mm)	QTY
1254	STONEHOLDER, FB 0.875	8.77-9.10	222.7-231.1	8
1255	STONEHOLDER, FB 1.000	9.02-9.35	229.1-237.6	8
1256	STONEHOLDER, FB 1.125	9.27-9.60	235.4-243.9	8
1257	STONEHOLDER, FB 1.250	9.52-9.84	241.7-250.1	8
1258	STONEHOLDER, FB 1.375	9.77-10.09	248.1-256.2	8
3547	STONEHOLDER, FB 1.500	10.02-10.34	254.4-262.6	8
ABR9	ABRASIVE 1/2 x 1/2 x 8 MTD			8

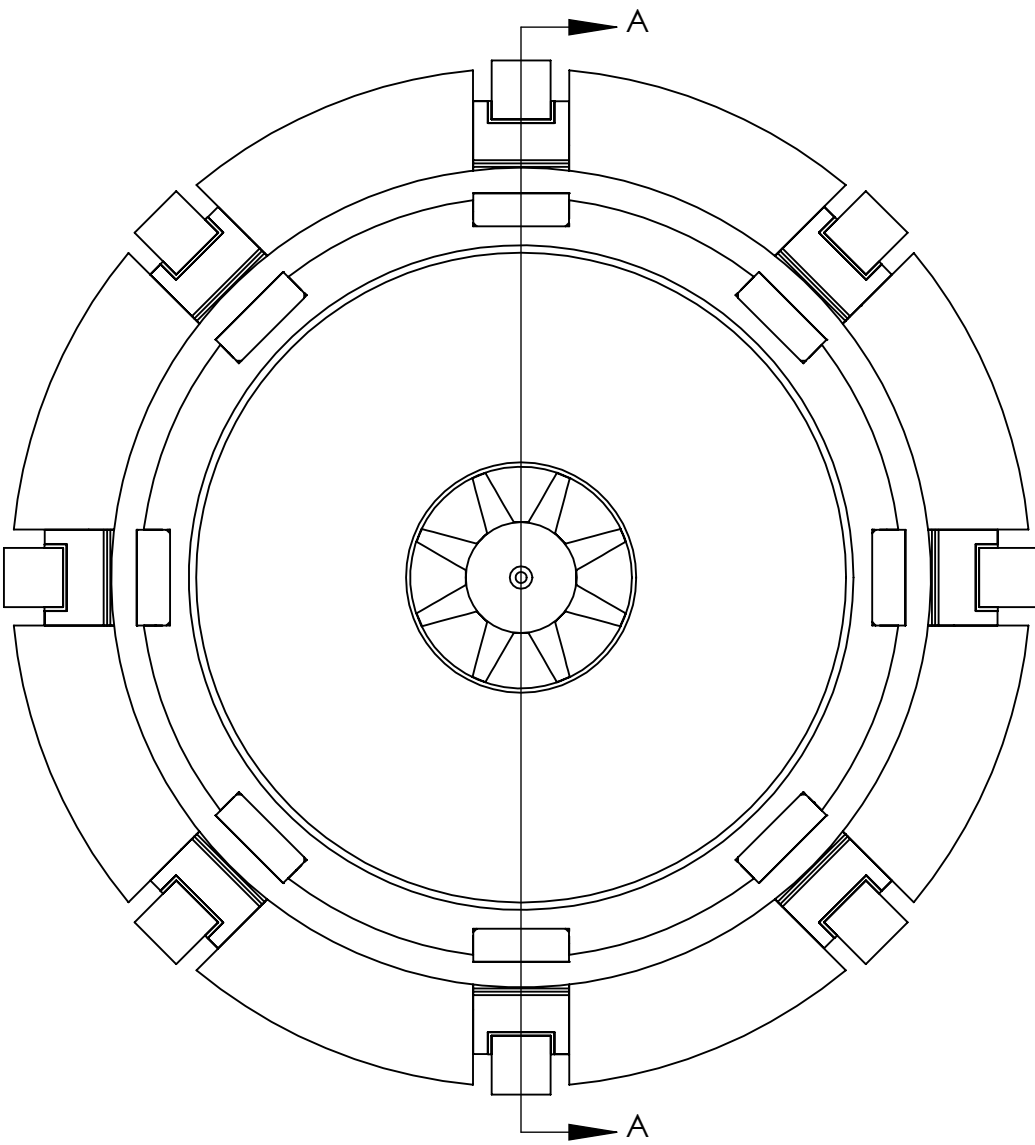


SECTION A-A

4" @
FULL COLLAPSE



ITEM #	PART #	DESCRIPTION	Default/ QTY.
1	1113	Cap, Cone Rod 1.00	1
2	1517	BODY, HONE 09.000 FLANGE	1
3	1521	CONE, 12 °	1
4	1527	PIN, EXPANDER .622 x 2.503	16
5	1536	SHANK, DRIVE, 3.000	1
6	1539	Block, Universal 2.250	1
7	1540	Drivescrew, 7/8-14	4
8	1542	Rod, Cone 0.50 x 9.36	1
9	1544	LINK, CONE ROD .62 X 2.53	1
10	1553	Nut, Ring 3	2
11	100015	PIN, SPRING, 3/16 X 3/4	1
12	100065	PIN, SPRING 5/32 X 5/8	1
13	100109	SPRING, GARTER 1/4 x 12	4
14	100273	PIN, SPRING, 1/4 X 1-1/2	1
15	Pre-Load - 6.44	Spring, Feed Rod	1

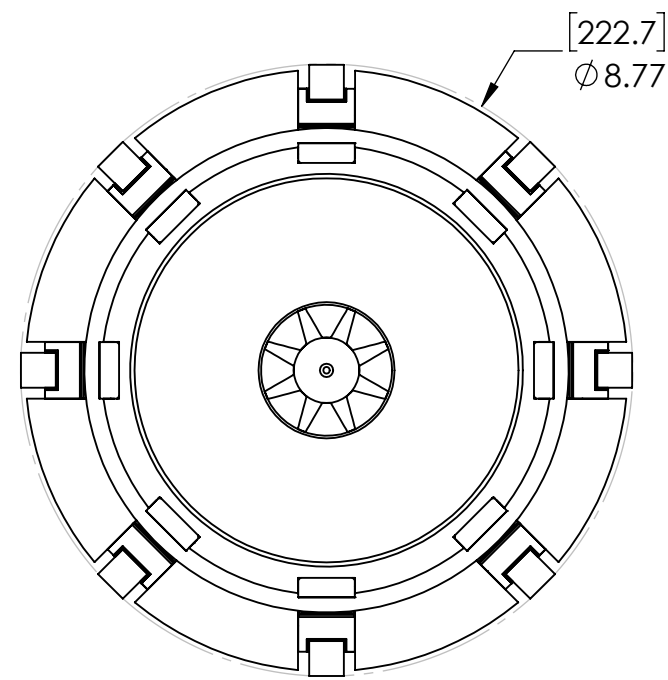


B	UPDATED RANGES	3/15/2017	TEH	1081
A	REDRAWN INTO SOLIDWORKSB3	8/18/2015	TEH	N/A
REV.	DESCRIPTION	DATE	BY	ECR
REVISIONS				

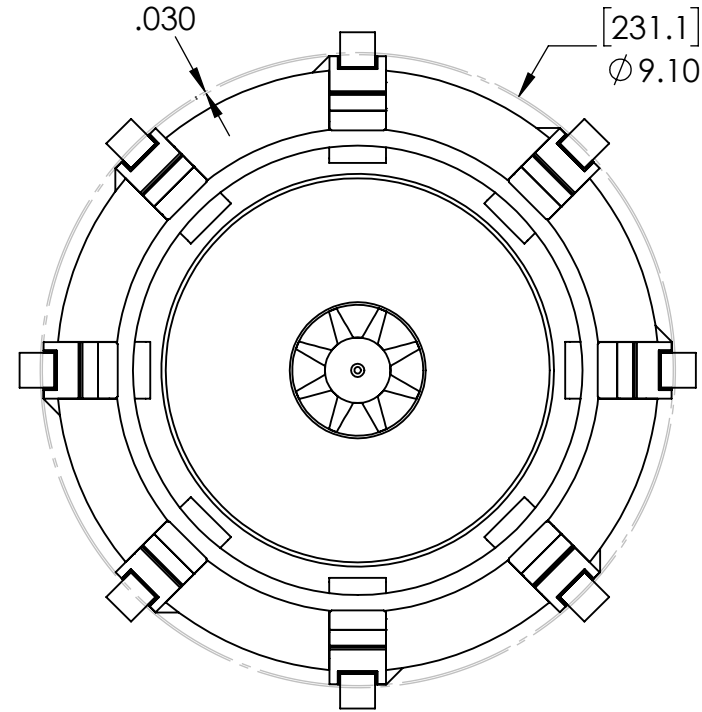
THIRD
ANGLE
PROJECTION

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
OHIO TOOL WORKS. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
OHIO TOOL WORKS IS
PROHIBITED.

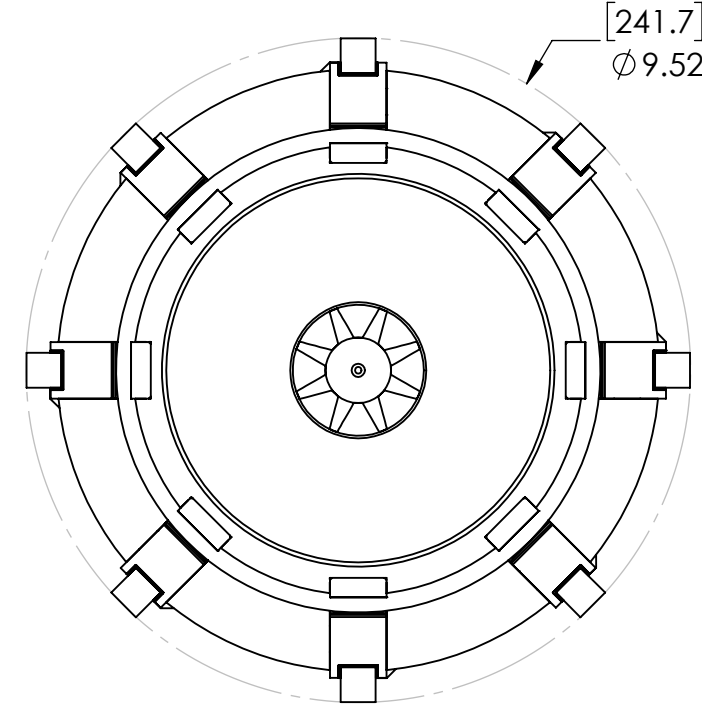
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ± 1/16 ANGULAR: ±1 .X ±.03 .XX ±.02	DRAWN JPH	NAME DATE 1/19/09	OHIO TOOL WORKS CORP. ASHLAND, OHIO USA	
CHECKED	ENG APPR.	MFG APPR.	TITLE: TOOL, HONE 09.000, 3.000 SHANK	
HEAT TREAT:	USED ON:	COMMENTS:	SIZE DWG. NO. 1433	REV B
MATERIAL			SCALE: N/A	WEIGHT: N/A
FINISH			SHEET 1 OF 2	
DO NOT SCALE DRAWING				



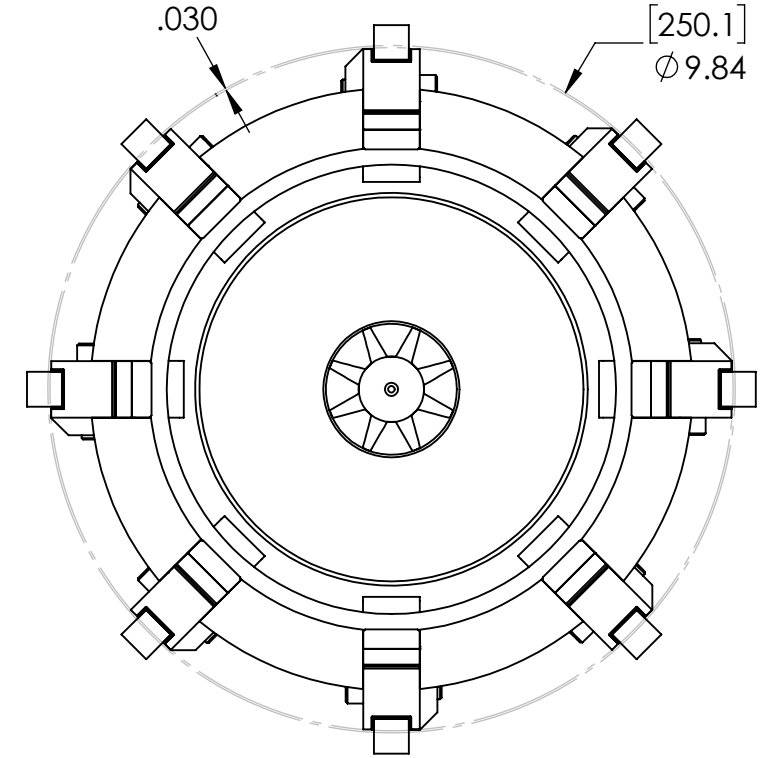
1254 COLLAPSE



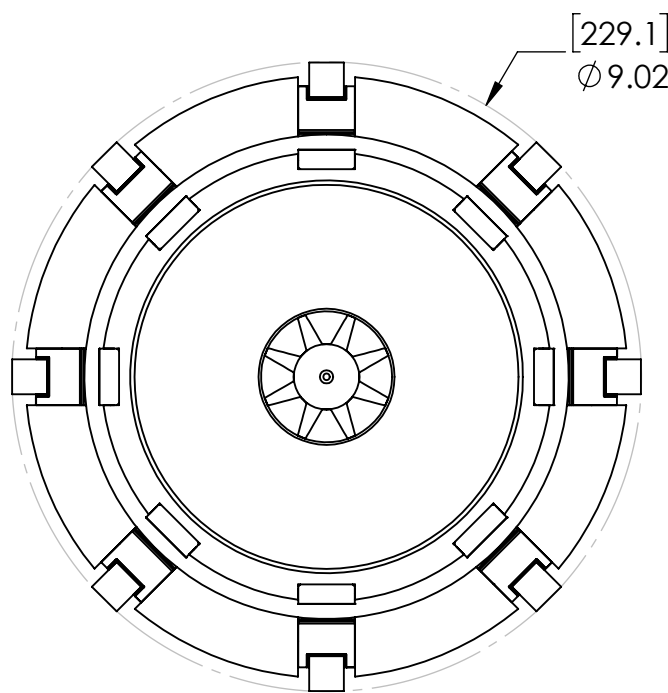
1254 EXPAND



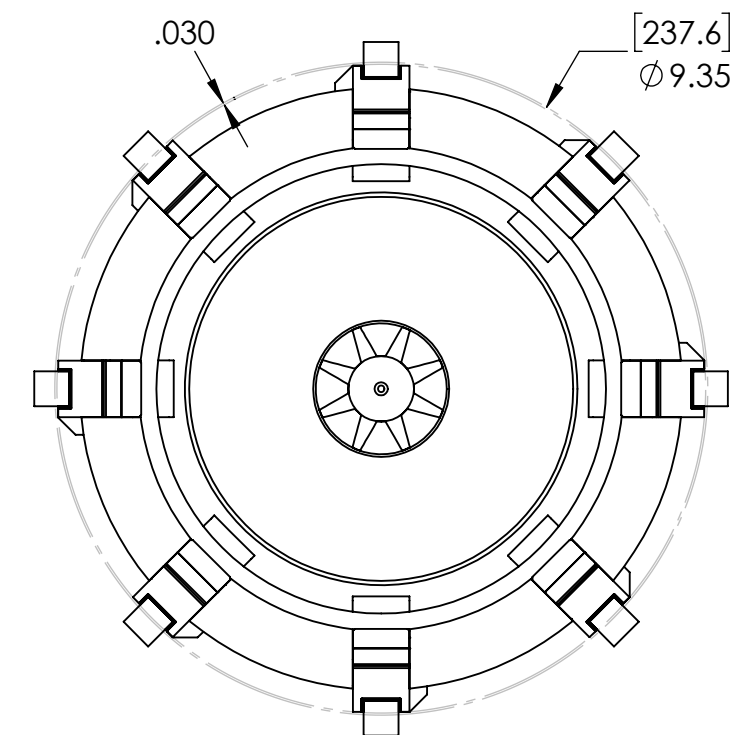
1257 COLLAPSE



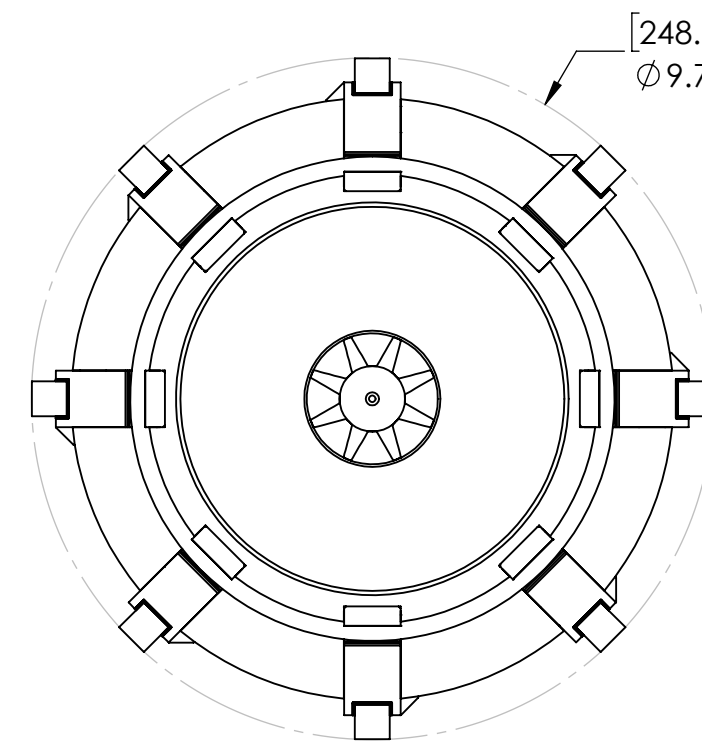
1257 EXPAND



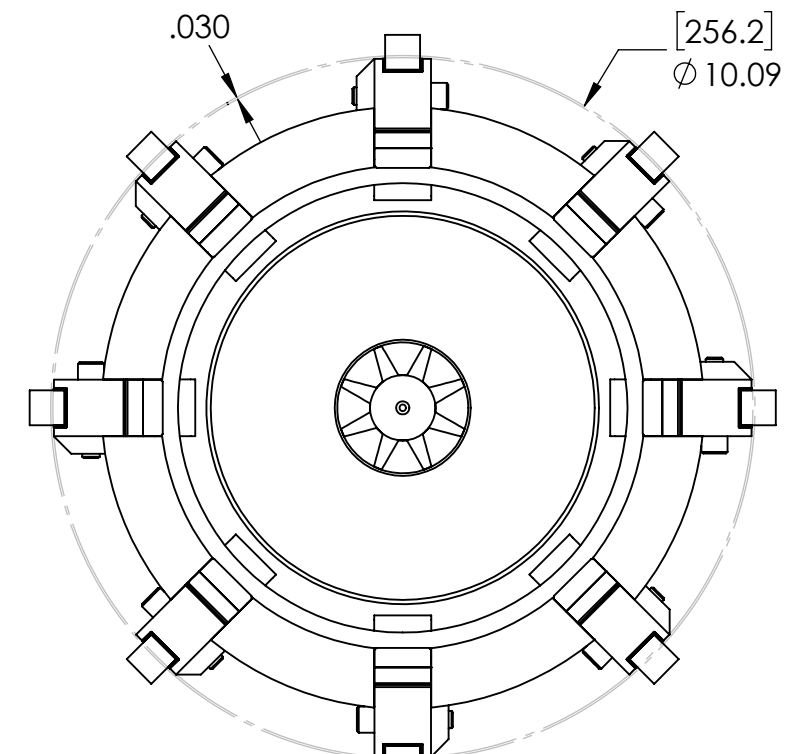
1255 COLLAPSE



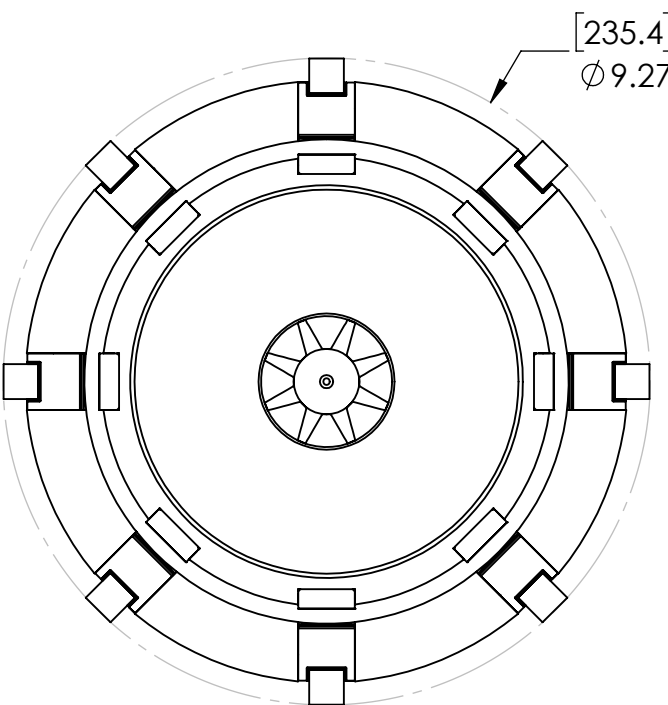
1255 EXPAND



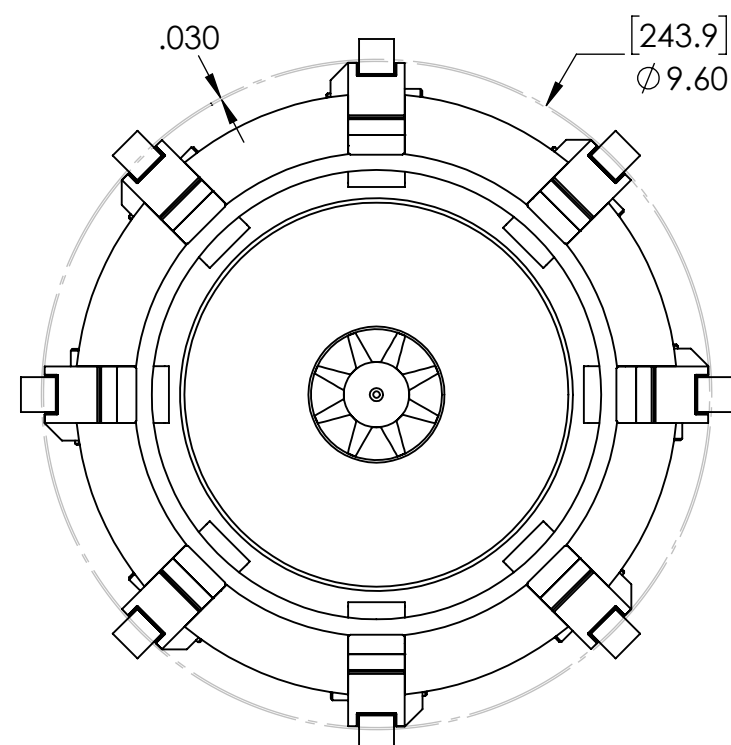
1258 COLLAPSE



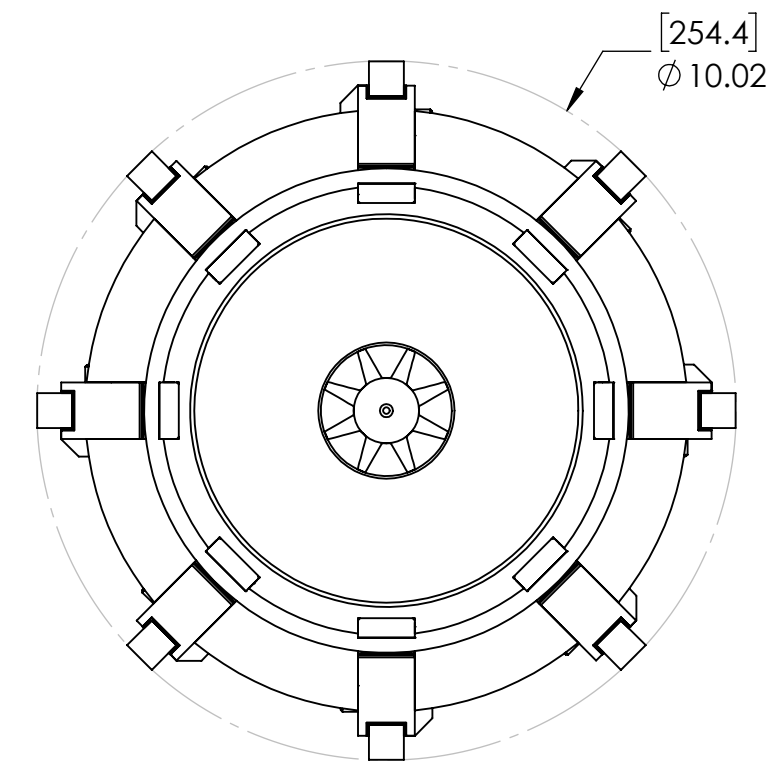
1258 EXPAND



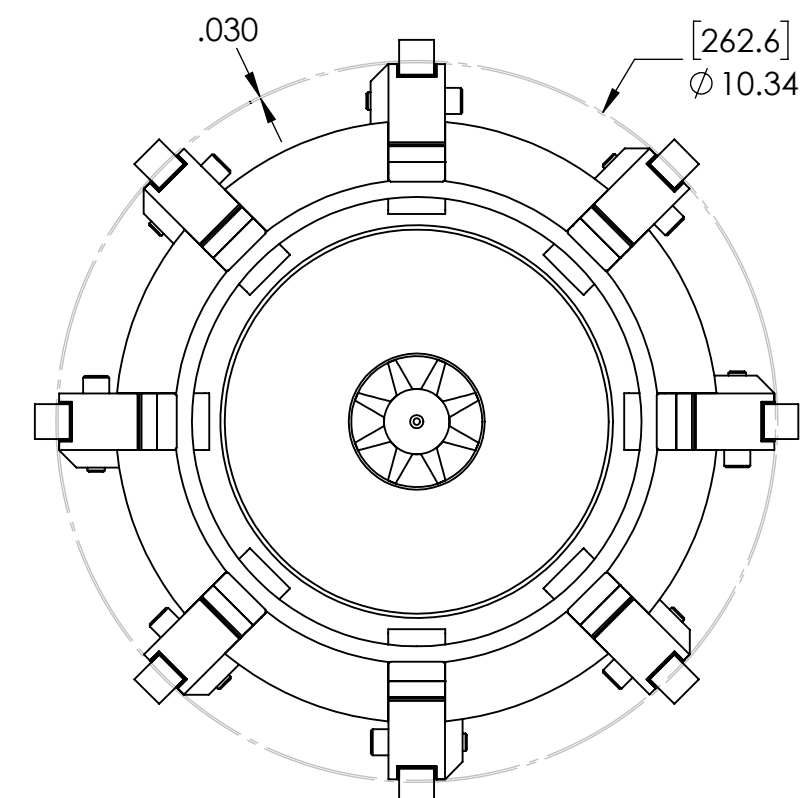
1256 COLLAPSE



1256 EXPAND



3547 COLLAPSE



3547 EXPAND

THIRD
ANGLE
PROJECTION



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
OHIO TOOL WORKS. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
OHIO TOOL WORKS IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ± 1/16 ANGULAR: ± 1° .X ± .03 .XX ± .02		NAME	DATE	OHIO TOOL WORKS CORP. ASHLAND, OHIO USA	
DRAWN	JPH	1/19/09			
CHECKED					
ENG APPR.					
MFG APPR.				TITLE: TOOL, HONE 09.000, 3.000 SHANK	
USED ON:					
COMMENTS:					
HEAT TREAT:					
MATERIAL				SIZE DWG. NO. REV	
FINISH					
DO NOT SCALE DRAWING					

SCALE: N/A WEIGHT: N/A SHEET 2 OF 2