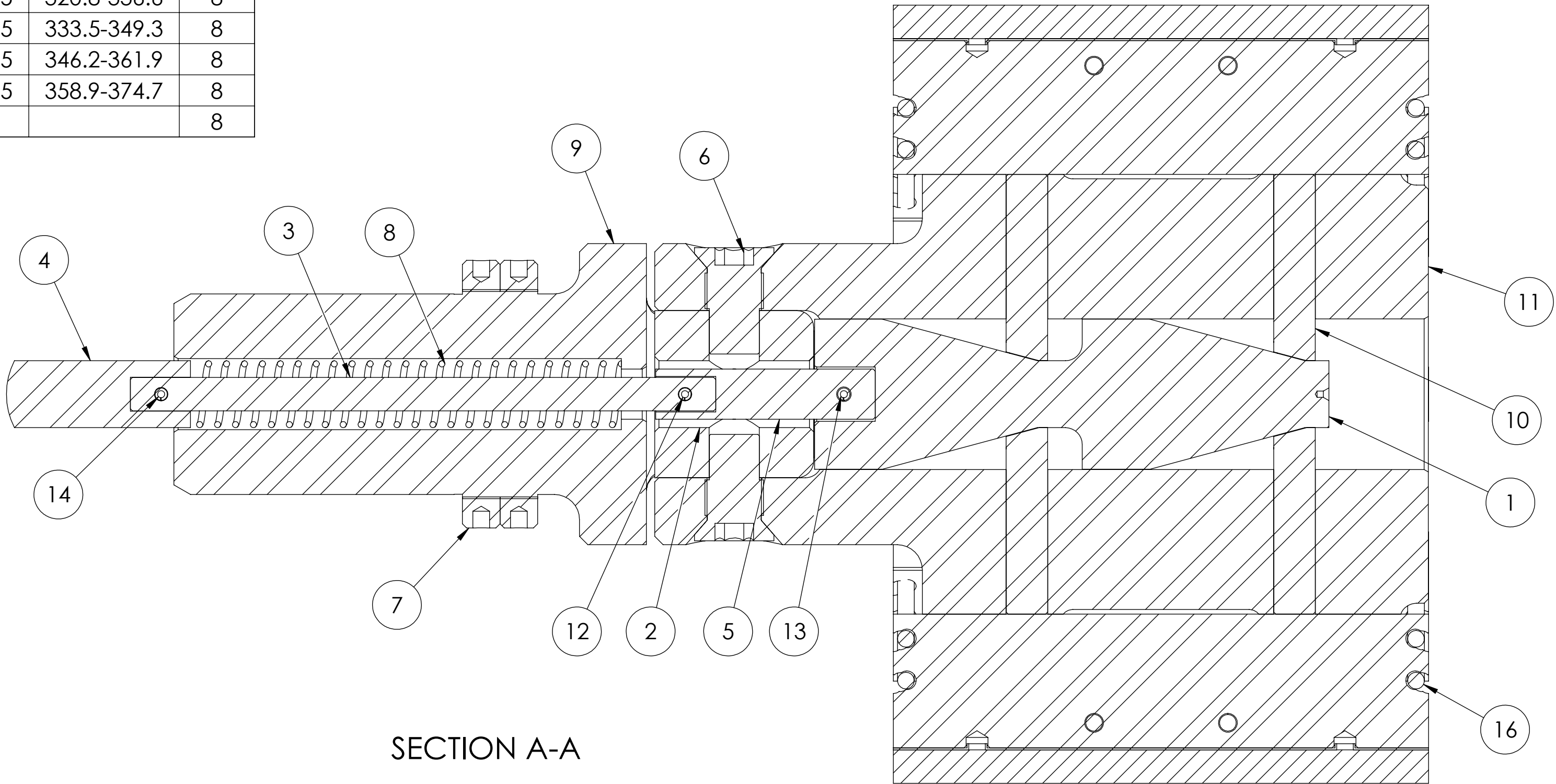
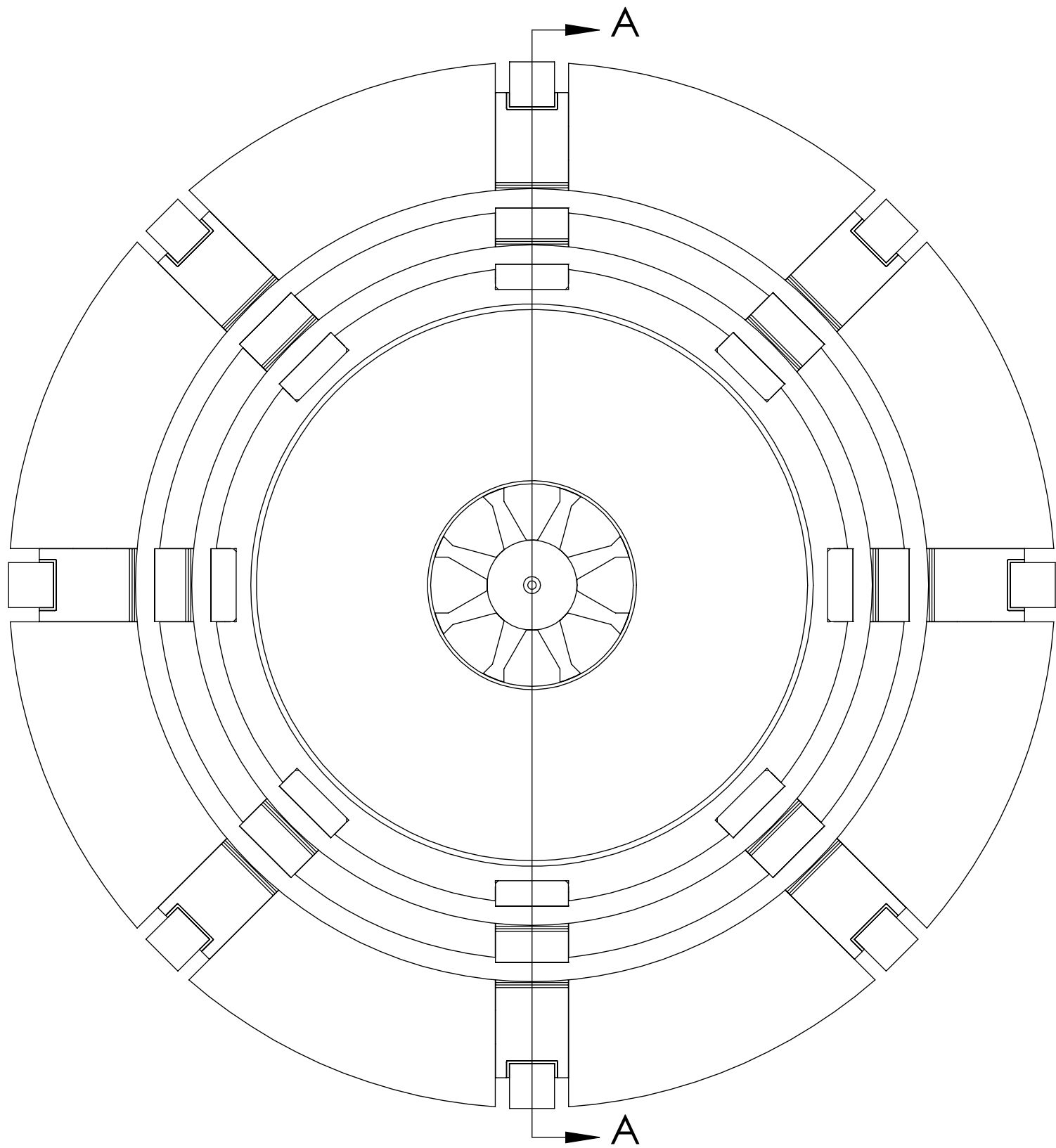
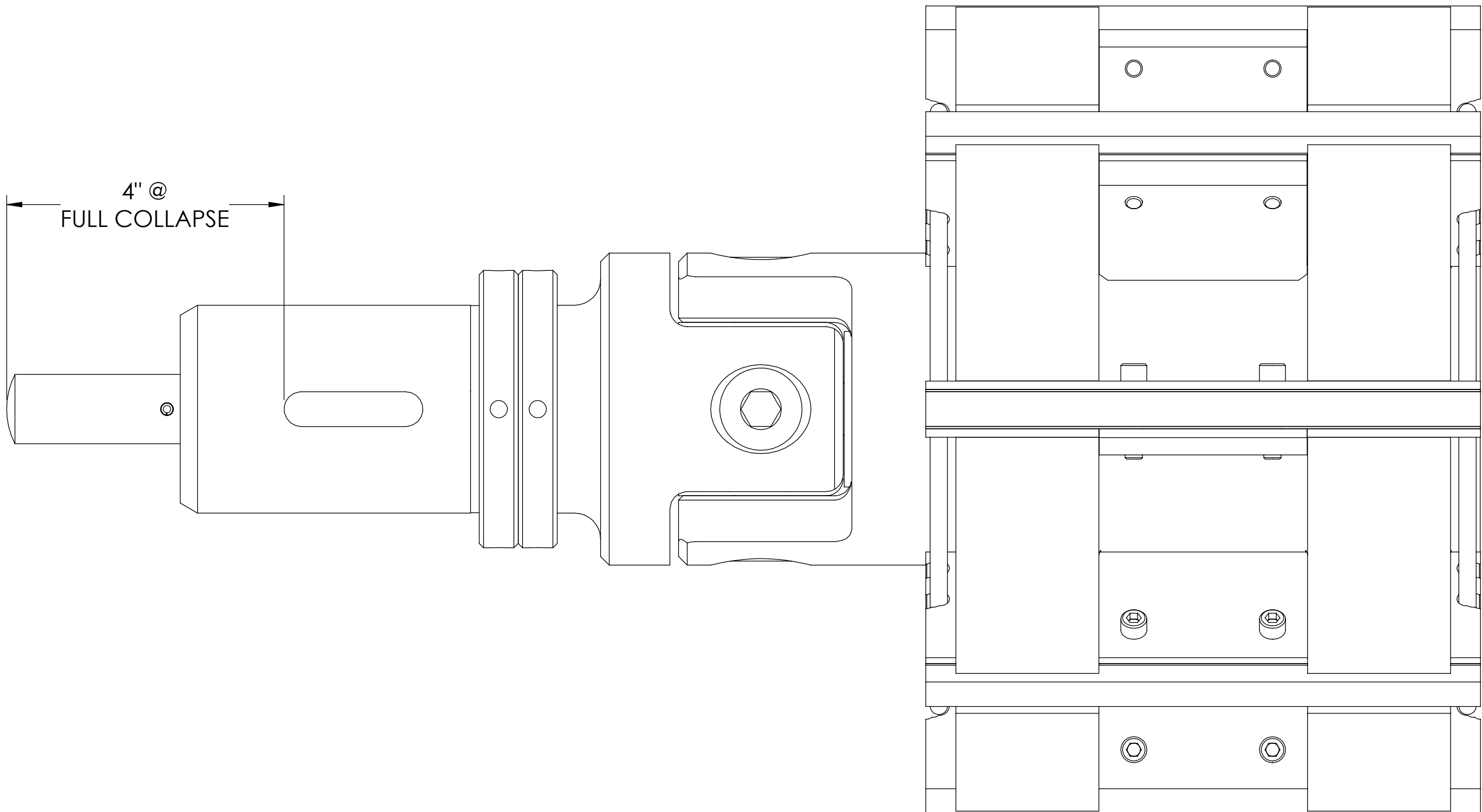


PART #	DESCRIPTION	RANGE (in)	RANGE (mm)	QTY
1260	STONEHOLDER, FB 2.000	11.63-12.25	295.4-311.2	8
1261	STONEHOLDER, FB 2.250	12.13-12.75	308.1-323.9	8
1262	STONEHOLDER, FB 2.500	12.63-13.25	320.8-336.6	8
1263	STONEHOLDER, FB 2.750	13.13-13.75	333.5-349.3	8
1264	STONEHOLDER, FB 3.000	13.63-14.25	346.2-361.9	8
5999	STONEHOLDER, FB 3.250	14.13-14.75	358.9-374.7	8
ABR9	ABRASIVE 1/2 x 1/2 x 8 MTD			8

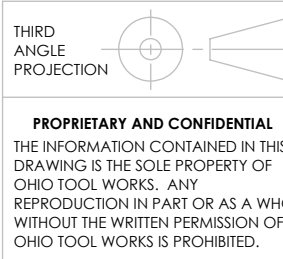


SECTION A-A



A	REDRAWN INTO SOLIDWORKS	8/21/2015	TEH	N/A
REV.	DESCRIPTION	DATE	BY	ECR
REVISIONS				

ITEM #	PART #	DESCRIPTION	QTY.
1	1109	Cone 15°	1
2	1110	BLOCK, UNIVERSAL 2.500	1
3	1112	Rod, Cone 0.50 x 8.75	1
4	1113	Cap, Cone Rod 1.00	1
5	1120	Link, Cone Rod	1
6	1540	Drivescrew, 7/8-14	4
7	1553	Nut, Ring 3	2
8	Pre-Load - 6.44	Spring, Feed Rod	1
9	1996	SHANK, DRIVE, 3.000	1
10	1998	PIN, EXPANDER .622 x 2.786	16
11	2002	BODY, HONE, 10.000 FLANGE	1
12	100015	PIN, SPRING, 3/16 X 3/4	1
13	100025	PIN, SPRING, 3/16 x 1-3/4	1
14	100027	PIN, SPRING, 3/16 x 1	1
15	100109	SPRING, GARTER 1/4 x 12	8



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL 1/16 ANGULAR ±1° XX ±.02	DRAWN JPH 4/15/09	NAME DATE	OHIO TOOL WORKS CORP. ASHLAND, OHIO USA
HEAT TREAT: MATERIAL: FINISH:	CHECKED ENG APPR. MFG APPR. USED ON: COMMENTS:	TITLE: TOOL, HONE 12/13, 3.000 SHANK	SIZE DWG. NO. D 1453
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OHIO TOOL WORKS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF OHIO TOOL WORKS IS PROHIBITED.		REV A	SCALE: N/A/WEIGHT: N/A SHEET 1 OF 1